

Krzysztof Wach (krzysztof.wach@mech.pk.edu.pl)

Krzysztof Wach, Institute of Automobiles and Internal Combustion Engines, Faculty of Mechanical Engineering, Cracow University of Technology

MEASUREMENTS OF THE ANGULAR AND LINEAR DISPLACEMENTS OF STEERED WHEEL

POMIARY KĄTOWYCH ORAZ LINIOWYCH PRZEMIESZCZEŃ KOŁA KIEROWANEGO

Abstract

This paper concerns the use of a prototype measuring instrument for conducting measurements of the linear and angular displacements of a steered wheel in relation to the car body. The theoretical principles of the measurement are presented, as are the notation method and a solution to the system of equations of the geometric constraints of the instrument's mechanism. In the research section, the manner in which the measurements were conducted is discussed and sample results are described. A preliminary analysis of the results is performed in the summary section.

Keywords: car, suspension, steered wheel, prototype measuring instrument, angular and linear displacements, perturbation method

Streszczenie

Praca dotyczy pomiarów przemieszczenia i orientacji koła kierowanego względem nadwozia pojazdu wykonanych za pomocą prototypowego przyrządu pomiarowego. Przedstawione zostały teoretyczne podstawy pomiaru, jak również sposób zapisu i rozwiązywania układu równań więzów geometrycznych mechanizmu przedmiotowego przyrządu. W części badawczej omówiono sposób przeprowadzania pomiarów oraz przedstawiono przykładowe wyniki. W podsumowaniu została dokonana ich wstępna ocena i analiza.

Słowa kluczowe: samochód, zawieszenie, koło kierowane, prototypowy przyrząd pomiarowy, przemieszczenia kątowe oraz liniowe, metoda perturbacji

1. Introduction

Suspension and steering systems are two of the most important vehicle's systems affecting the safety of the vehicle. In order to achieve the desired dynamic behaviour of cars in different driving situations, numerous computer simulations and actual road tests have been carried out using specialised measuring apparatus [1–10]. Modern car suspensions are complicated spatial mechanisms with flexible constraints [11–13] – this is one of the reasons why the real kinematic steering ratio changes in relation to the speed of the vehicle [14]. This change results in a significant difference between the actual and the theoretical steering angle. Measurements of linear and angular displacements of steered wheel taken during experimental car rides, such as the real steering angle, are very important. The results of these measurements are essential with regard to vehicle handling and stability improvements in the process of designing new suspension systems [15–17]. The measurement of the position and orientation of the steered wheel relative to the car body is very difficult and complicated – only a few studies on this topic can be found in the literature. Measured values are not obtained directly but as a result of complex calculations [15, 18–24].

2. The prototype measuring instrument

The proposed instrument for measuring the translation and rotation of a steered wheel is composed of two plates – external and internal – connected with nine links with linear displacement sensors s_i , $i = 1–9$ built in. The external plate is fixed to the vehicle body, while the inner plate is connected to the axis of rotation of the steered wheel. The connection is made using a bearing hub. The links of the instrument are attached to both plates via ball joints, there are 9 joints named H_i , $i = 1–9$ in the case of the external plate, and three joints named D_j , $j = 1–3$ in the case of the inner plate. A characteristic feature of the joints D_j is that each of them realises the function of three ball joints with a common centre [21–24]. A schematic diagram of the prototype instrument is shown in Fig. 1.

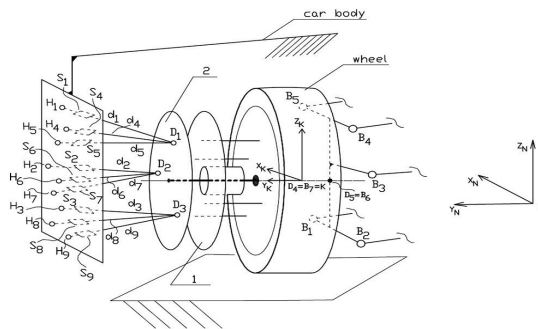


Fig. 1. Schematic diagram of a measuring instrument for the determination of the translation and rotation of a steered wheel: 1 – disc attached to a rim, 2 – disc immobilised against a stub axle. Points B_k , $k = 1–5$ are the centres of ball joints of a sample suspension. Detailed notation described in text [22]

Elongations of the instrument's links s_i , $i = 1-9$ are recorded during the measurement process. They are then substituted to a system of nine equations (1)–(3), which is solved using a so-called perturbation method [25, 26]. Coordinates of the centres of the ball joints D_j , $j = 1-3$ are obtained as a result.

$$\vec{r}_{D_1H_1}^T \cdot \vec{r}_{D_1H_1} = (l_{D_1H_1} + s_1)^2, \text{ for } \begin{cases} i=1, \\ i=4, \\ i=5, \end{cases} \quad (1)$$

$$\vec{r}_{D_2H_2}^T \cdot \vec{r}_{D_2H_2} = (l_{D_2H_2} + s_2)^2, \text{ for } \begin{cases} i=2, \\ i=6, \\ i=7, \end{cases} \quad (2)$$

$$\vec{r}_{D_3H_3}^T \cdot \vec{r}_{D_3H_3} = (l_{D_3H_3} + s_3)^2, \text{ for } \begin{cases} i=3, \\ i=8, \\ i=9, \end{cases} \quad (3)$$

Next, coordinates of two additional points lying on a wheel rotation axis D_n , $n = 4,5$ are calculated using formula (4):

$$\vec{r}_{D_jD_n}^T \cdot \vec{r}_{D_jD_n} = (l_{D_jD_n})^2, \text{ for } j=1-3, n=4,5 \quad (4)$$

Knowing coordinates of points D_j , $j = 1-3$ and D_n , $n = 4,5$ it is possible to determine a unit vector lying on the wheel rotation axis. Steering δ and camber γ angles, (see formulas (5) and (6)), as well as lateral displacements of steered wheel ΔK_y are then calculated.

$$\delta_k = -\arctg\left(\frac{e_{kx}}{e_{ky}}\right), \quad (5)$$

$$\gamma_k = -\arcsin(e_{kz}), \quad (6)$$

It is necessary to know the initial configuration of the instrument mechanism at the start of the measurement process. The coordinates of ball joints centres H_i , $i = 1-9$ were determined using the coordinate measurement method, while the coordinates of the centres of the ball joints D_j , $j = 1-3$ were calculated using mathematical dependences. The theoretical analysis of the measurement of angular and linear displacements of a steered wheel using the prototype instrument and the determination of the initial configuration of the instrument mechanism have been widely described in earlier works [20–22, 24].



The initial configuration of the prototype instrument mechanism is shown below in millimetres:

$H_1(113.6, -11.2, 61.0);$	$H_4(0.0, 1.3, 36.5);$	$H_7(-113.9, -12.9, 59.3);$
$H_2(177.9, -11.8, -50.0);$	$H_5(-64.9, -11.1, 146.8);$	$H_8(-177.6, -12.4, -50.6);$
$H_3(50.1, 1.1, -50.2);$	$H_6(63.7, -10.3, 147.3);$	$H_9(-49.8, 1.1, -50.0);$
$D_1(69.3, -232.2, -40.0);$	$D_2(-69.3, -232.2, -40.0);$	$D_3(0.0, -232.2, 80.0);$

3. Measurements of the linear and angular displacements of a steered wheel

The test bench measurements of linear and angular displacements of a steered wheel were conducted on a car with independent (MacPherson) front wheel suspension. During the execution of the measurements the front wheels of the car were placed on turntables, while the rear wheels were placed on plates of the same height. An internal plate of the instrument was kinematically attached to the wheel using a bearing hub. The possibility of the plate rotating against its lateral axis y_w , was taken away. The external plate, parallel to the previous plate, was attached to the body of the car. Figure 2 shows an overview of a vehicle with a prototype measuring instrument mounted on the front left wheel.



Fig. 2. An overview of a tested vehicle with the prototype measuring instrument mounted on the front left wheel

It was important to appropriately configure the instrument before starting the measurement process. The configuration consisted of:

- ▶ setting up the internal and external plates in a position parallel to each other;
- ▶ unambiguous determination of a origin of the coordinate system;
- ▶ setting up proper angular position of internal plate in relation to the external plate.

In addition to the procedure described above, measurements of the steering rack displacements were carried out. The position of the steering rack was measured using optical linear displacement sensor with an accuracy of 0.02 mm. The method of mounting the sensor in the test car is shown in Fig. 3.

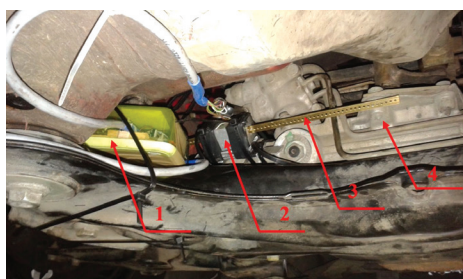


Fig. 3. Optical sensor of the linear displacements of the steering rack mounted in a test car: 1 – analogue-to-digital converter, 2 – sensor's housing, 3 – movable strip of a sensor, 4 – rack and pinion housing

Data from all sensors went to an analogue-to-digital converter and then to a notebook. The scheme of the measuring configuration is shown in Fig. 4; an overview is presented in Fig. 5.

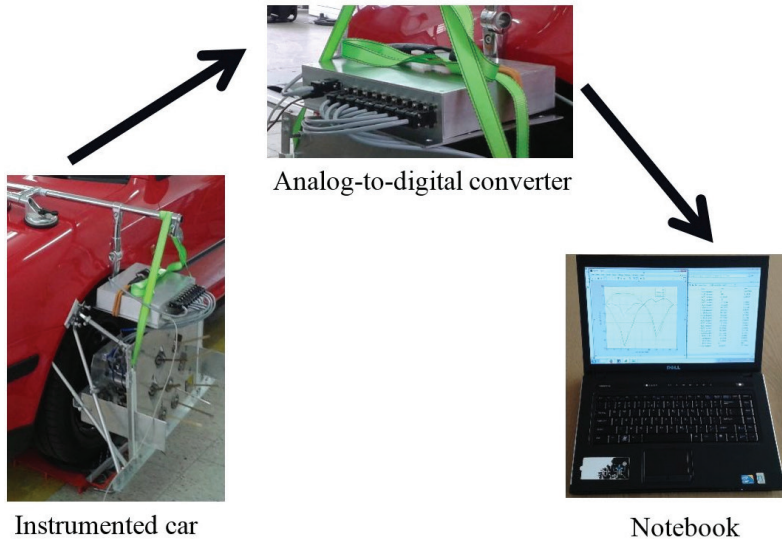


Fig. 4. Scheme of the measuring configuration

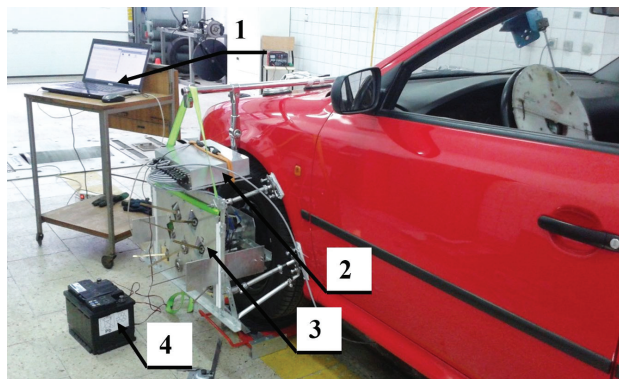


Fig. 5. An overview of the measuring configuration 1 – notebook, 2 – analogue-to-digital converter, 3 – prototype measuring instrument, 4 – battery

During the execution of the measurements the wheels were being turned left, then right, then left again, while the instrument links elongations and steering rack displacements were being simultaneously registered. Changes of linear dimensions of instrument links were used to calculate the steering and camber angles and the lateral displacements of the car wheel. At the same time, the steering angle was measured using a universal protractor with a vernier scale of $0^{\circ}05'$. Data registration was made at approximately every 2° of steering angle. The measurements were conducted for three different suspension deflections: neutral position, 43 mm compression and 57 mm rebound.

4. Results of measurements

4.1. Instrument links elongations

Example characteristics of instrument links elongations against steering rack displacement u_p and suspension deflection q are shown in Fig. 6.

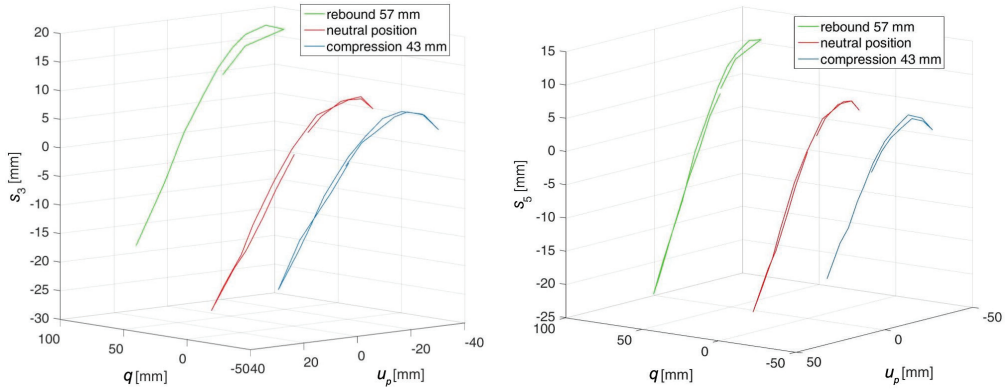


Fig. 6. Elongations of links s_3 and s_5 of prototype instrument against steering rack displacement u_p and suspension deflection q

4.2. Characteristics of suspension

Instrument links elongations s_i , $i = 1-9$ were used to calculate the characteristics of the suspension: camber γ and steering δ angle and lateral displacements of steered wheel ΔK_y against steering rack displacement u_p and suspension deflection q . Figures 7 to 9 show objective suspension characteristics.

Comparative values of steering angle δ obtained using the prototype measuring instrument and an universal protractor for three different suspension deflections are shown in Figs. 10 to 12.

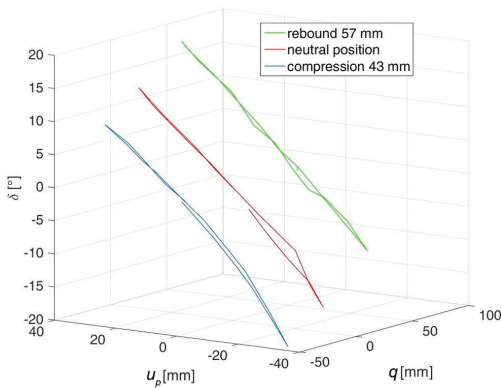


Fig. 7. Steering angle δ against steering rack displacement u_p and suspension deflection q

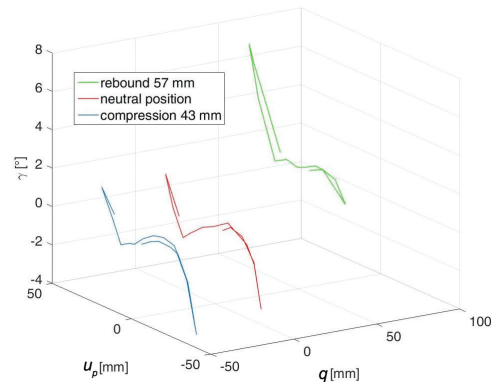


Fig. 8. Camber angle γ against steering rack displacement u_p and suspension deflection q

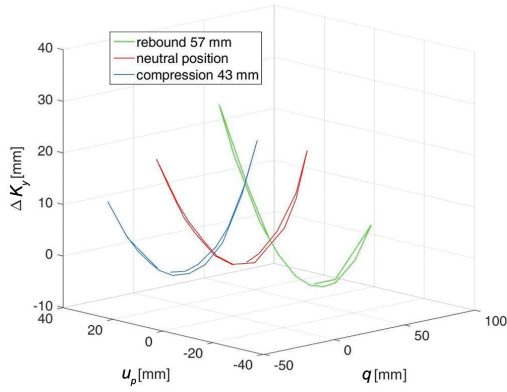


Fig. 9. Lateral displacements of steered wheel ΔK_y against steering rack displacement u_p and suspension deflection q

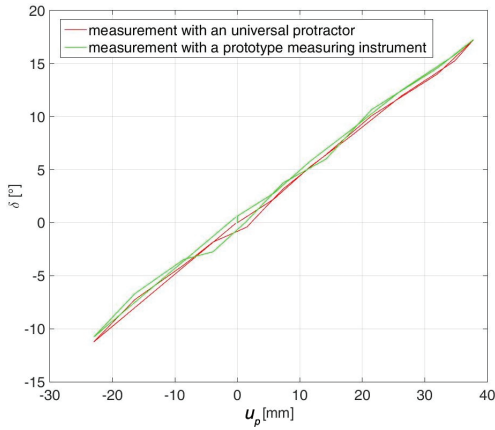


Fig. 10. Steering angle δ against steering rack displacement u_p for 57 mm rebound

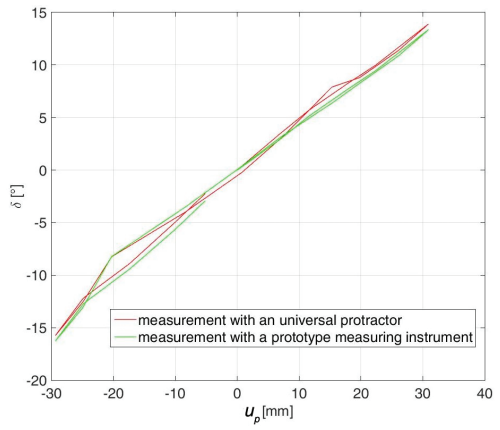


Fig. 11. Steering angle δ against steering rack displacement u_p for neutral position of suspension

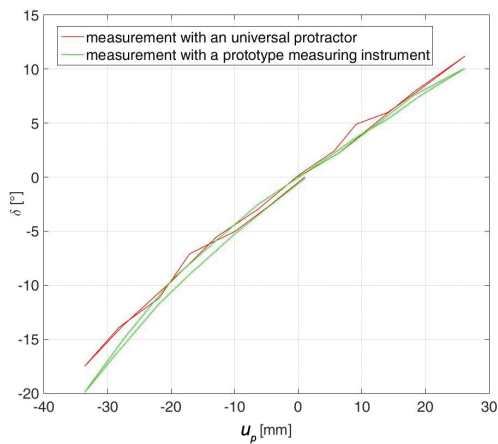


Fig. 12. Steering angle δ against steering rack displacement u_p for 43 mm compression

5. Summary

Results of preliminary measurements of translation and rotation of a steered wheel have been presented in this paper. The measurements were conducted using a prototype measuring instrument. As a result, camber γ and steering δ angle, and lateral displacements of a steered wheel ΔK_y against steering rack displacement u_p and suspension deflection q , were obtained. Steering angle δ values, obtained through the use of the prototype instrument, were compared with an analogous values achieved with an universal protractor. An analysis of the comparison for three different suspension deflections shows that, qualitatively, the results are very similar to each other. There is also a quantitative similarity, although some differences are visible especially with regard to marginal measured values of the steering rack displacement in the case of 43 mm compression of suspension.

The presented results show that the proposed method of measurement of linear and angular displacements of the steered wheel is accurate, despite the presence of some differences between values achieved using the prototype instrument and those achieved with a universal protractor.

The discussed measurements were preliminary, their results will be helpful for optimisation of the proposed method of measurement.

References

- [1] Jonsson J., *Simulation of Dynamical Behaviour of a Front Wheel Suspension*, Vehicle System Dynamics, Vol. 20(5)/1991, 269–281.
- [2] Lozia Z., *An analysis of vehicle behaviour during lane-change manoeuvre on an uneven ROAD surface*, Vehicle System Dynamics, Vol. 20(sup1)/1992, 417–431.
- [3] Ammon D., Gipser M., Rauh J., Wimmer J., *High Performance System Dynamics Simulation of the Entire System Tire-Suspension-Steering-Vehicle*, Vehicle System Dynamics, Vol. 27(5–6)/1997, 435–455.
- [4] Baumal A.E., McPhee J.J., Calamai P.H., *Application of genetic algorithms to the design optimization of an active vehicle suspension system*, Computer Methods in Applied Mechanics and Engineering, Vol. 163(1–4)/1998, 87–94.
- [5] Gobbi M., Mastinu G., Doniselli C., *Optimising a Car Chassis*, Vehicle System Dynamics, Vol. 32(2–3)/1999, 149–170.
- [6] Sancibrian R., Garcia P., Viadero F., Fernandez A., De-Juan A., *Kinematic design of double-wishbone suspension systems using a multiobjective optimisation approach*, Vehicle System Dynamics, Vol. 48(7)/2010, 793–813.
- [7] Vilela D. Barbosa R.S., *Analytical models correlation for vehicle dynamic handling properties*, J. Braz. Soc. Mech. Sci. & Eng., Vol. 33(4)/2011, 437–444.
- [8] Balike K. P., Rakheja S., Stiharu I., *Development of kineto-dynamic quarter-car model for synthesis of a double wishbone suspension*, Vehicle System Dynamics, Vol. 49(1–2)/2011, 107–128.

- [9] Shim T., Velusamy P.C., *Improvement of vehicle roll stability by varying suspension properties*, Vehicle System Dynamics, Vol. 49(1–2)/2011, 129–152.
- [10] Mántaras D. A. Luque P., *Virtual test rig to improve the design and optimisation process of the vehicle steering and suspension systems*, Vehicle System Dynamics, Vol. 50(50)/2012, 1563–1584.
- [11] Reimpell J., Betzler W., *Podwozia samochodów. Podstawy konstrukcji*, WKŁ, Warszawa 2002.
- [12] Kanpczyk J., Dzierżek S., *Elastokinematic Analysis of Five-rod Suspension with Flexible Joints, Including Effects of Shock Absorber*, Vehicle System Dynamics, Vol. 29(sup1)/1998, 270–79.
- [13] Cao D., Song X., Ahmadian M., *Editors' perspectives: road vehicle suspension design, dynamics, and control*, Vehicle System Dynamics, Vol. 49(1–2)/2011, 3–28.
- [14] Abe M., *Vehicle Handling Dynamics, Second Edition: Theory and Application*, Butterworth-Heinemann, 2015.
- [15] Janczur R., *Analityczno-eksperymentalna metoda badań sterowności samochodu*, Politechnika Krakowska, Ph.D. Thesis, Kraków 2002
- [16] Struski J., *Quasi- statyczne modelowanie sterowności samochodu*, Wydawnictwo Politechniki Krakowskiej, Monografia 144, Kraków 1993.
- [17] Struski J., *Przyrząd do pomiaru dynamicznego kąta skrętu koła kierowanego*, Patent No. P-267693.
- [18] Blumenfeld W., Schneider W., *Opto- elektronisches Verfahren zur Spur- und Sturzwinkelmessung am fahrenden Fahrzeug*, ATZ 87(1)/1985, 17–21.
- [19] Struski J., Kowalski M., *Podstawy teoretyczne uogólnionych zagadnień z zakresu parametryzacji układów prowadzenia kół względem nadwozia*, Technical Transactions, 6-M/2008, 119–129.
- [20] Struski J., Wach K., *Analiza mechanizmu przyrządu pomiarowego do wyznaczania translacji i rotacji zwrotnicy z kołem kierowanym*, Technical Transactions, 3-M/2012, 87–100.
- [21] Struski J., Wach K., *Teoretyczne podstawy wyznaczania przemieszczeń liniowych oraz kątowych koła kierowanego*, Czasopismo Logistyka – Nauka [Electronic document], Optical Disc CD, Vol. 4/2015, 5840–5849.
- [22] Wach K., *The theoretical analysis of an instrument for linear and angular displacements of the steered wheel measuring*, IOP Conference Series: Materials Science and Engineering IOP, Vol. 148(1)/2016.
- [23] CORSYS- DATRON RV-4 *Wheel Vector Sensor for Simultaneous Measurement of all Wheel Positions and Orientations in 5 Axes*, User manual, Vol. I, Wetzlar, Germany 2008.
- [24] Wach K., Kupiec R., *Determination of initial configuration of mechanism of an instrument for measuring the translation and rotation of a steered wheel*, Technical Transactions, 6-M/2017, 197–2017.
- [25] Grzyb A., *On a perturbation method for the analysis of the kinetostatics of mechanisms*. Akademie Verlag, ZAMM, Z. Angew. Math. Mech. 72/1992, T615–T618.
- [26] Grzyb A., Struski J., *Metody wyznaczania kinematyki wielowahaczowych zawieszzeń kół ogumionych*, Teka Komisji Naukowo-Problemovej Motoryzacji, Vol. 16/1998, 9–17.